

FULLY ELECTRIC LINE

ONE STATION BLOW MOULDING MACHINE FOR HOLLOW BODIES



MACCHINA AD UNA STAZIONE PER SOFFIAGGIO CORPI CAVI
SOUFFLEUSE MONO-POSTE POUR CORPS CREUX
MÁQUINA DE UNA ESTACIÓN DE SOPLADO PARA CUERPOS HUECOS



TECHNICAL FEATURES | CARATTERISTICHE TECNICHE | CARACTERISTIQUES TECHNIQUES | CARACTERÍSTICAS TÉCNICAS

Max container volume Volume massimo del contenitore Volume max du récipient Capacidad envase a soplar	L	5
Mould clamping force Potenza di chiusura Puissance de fermeture Potencia de cierre	kN	120
Pneumatic working pressure Pressione pneumatica di esercizio Pression pneumatique Presión neumática de trabajo	bar	6 - 8
Cycle time Tempo per un ciclo Temps d'un cycle Ciclo en vacío cada carro	sec.	3,1
Heating zones Zone di riscaldamento Zones de chauffage Zonas calefacción	n°	min 8

EXTRUDER | ESTRUSORE | EXTRUDEUSE | EXTRUSORAS

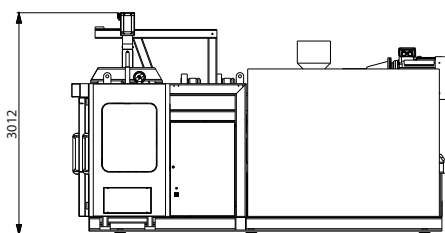
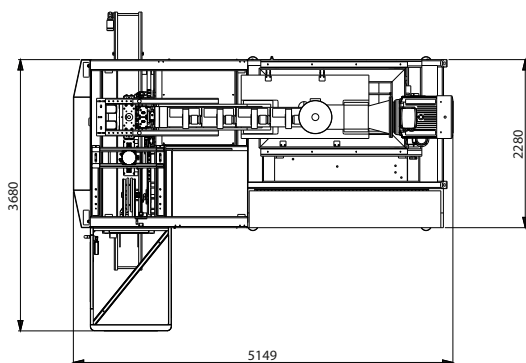
Screw diameter Diametro della vite Diametre vis Diámetro del husillo	mm	70	90
Working length Lunghezza utile Longueur utile Relación L/D	mm	24D	
Continuous screw speed Velocità della vite a regolazione continua Vitesse de la vis à réglage continu Velocidad husillo	RPM	0 - 90	0 - 90
Variable speed electric motor Motore elettrico a velocità variabile Moteur électrique à vitesse variable Potencia motor eléctrico	kW	30	55
Zones Zone Zones Zonas	n°	6	6
Fan cooled zones Zone raffreddate con ventilatori Zones refroidies par ventilateurs Zonas de termoregulación con ventiladores	n°	4	4
Installed heating power Potenza di riscaldamento installata Puissance de chauffage installée Potencia de calefacción	kW	14	25

POWER CONSUMPTION | CONSUMO ENERGIA | CONSOMMATION ENERGIE | SERVICIOS

Total installed power Potenza totale installata Puissance totale installée Potencia total instalada	kW	104	124
Air consumption (6 - 8 bar) Consumo aria (6 - 8 bar) Consommation air (6 - 8 bar) Consumo aire (6 - 8 bar)	l/min	1.200	

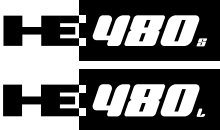
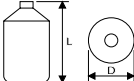
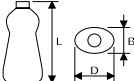
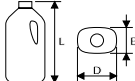
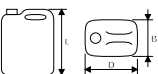
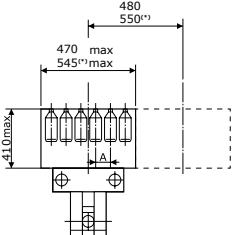
DIMENSIONS | DIMENSIONI | DIMENSIONS | DIMENSIONES

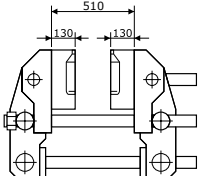
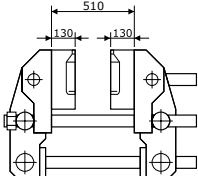
Machine net weight Peso netto impianto Poids net installation Peso neto maquina	Kg	9.500	10.000
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* These data can change according to the final product | * Dato dipendente dal tipo di produzione
* Cette donnée peut changer selon le type de production | * Datos dependiendo del tipo de producto

PRODUCTION CAPACITY | POSSIBILITA' DI PRODUZIONE | POSSIBILITES DE PRODUCTION | POSIBILIDAD DE PRODUCCION

															
 x n°	A mm	L mm	D mm	-	L mm	D mm	B mm	L mm	D mm	B mm	L mm	D mm	B mm		
 x 1	-	350	180	-	350	180	140	350	200	140	380	300	200		
 x 2	200 - 210 - 220 - 230 250 [°]	350 350	190 min 230 [°] max	-	350 350	190 min 230 [°] max	140 140	350 350	180 min 230 [°] max	140 140	350 350	170 min 220 [°] max	130 130		
 x 3	130 - 140 - 150 160 [°]	350 350	120 min 145 [°] max	-	350 350	120 min 140 max	90 90	350 350	110 min 140 [°] max	90 90	-	-	-		
 x 4	100 - 110 - 125 [°]	320 320	90 min 110 [°] max	-	320 320	90 min 105 [°] max	70 70	-	-	-	-	-	-		
 x 5	80 - 85 - 90 - 100 [°]	260 260	70 min 90 [°] max	-	260 260	70 min 80 max	60 60	-	-	-	-	-	-		
 x 6	60 - 70 - 80 [°]	200 200	50 min 70 [°] max	-	200 200	50 min 65 [°] max	35 35	-	-	-	-	-	-		

(*) soltanto per HE480L | only for HE480L | seulement pour HE480L | nur für HE480L

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